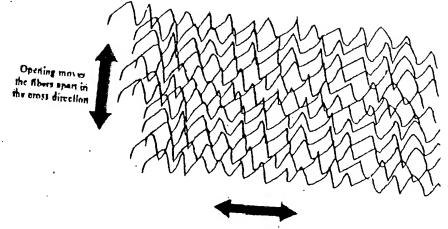


FIG. 1



De-registration separates.
There apart in the MD

FIG. 2

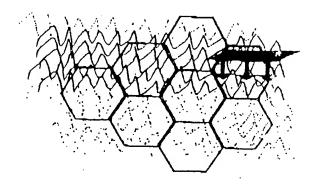
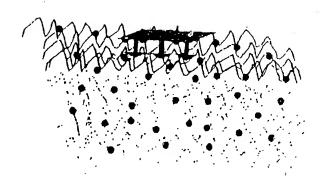


FIG. 3



Bond points formed by fusion of fibers together by hot through air bonding

Fig. 4

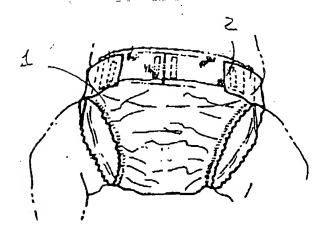


FIG 5